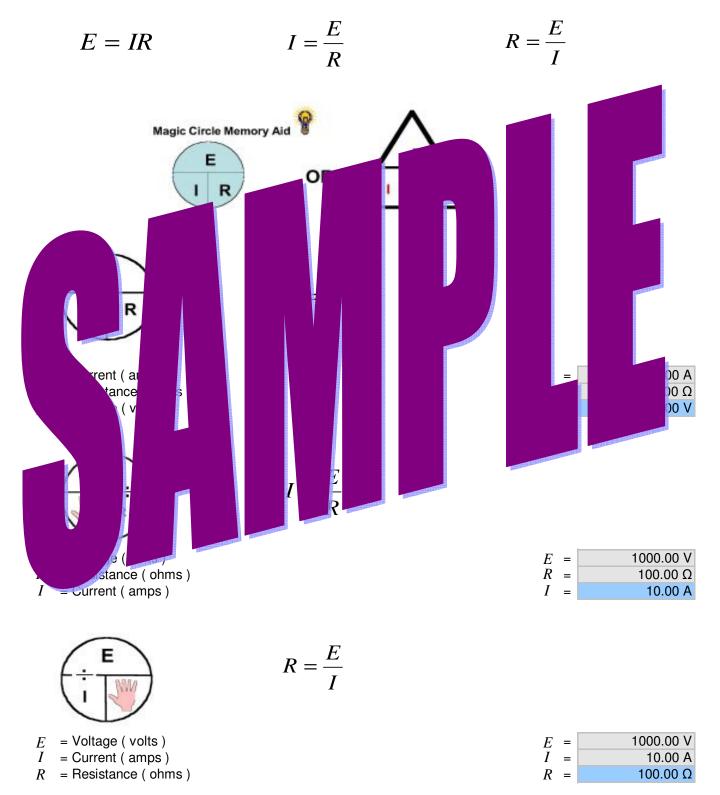
## NACE

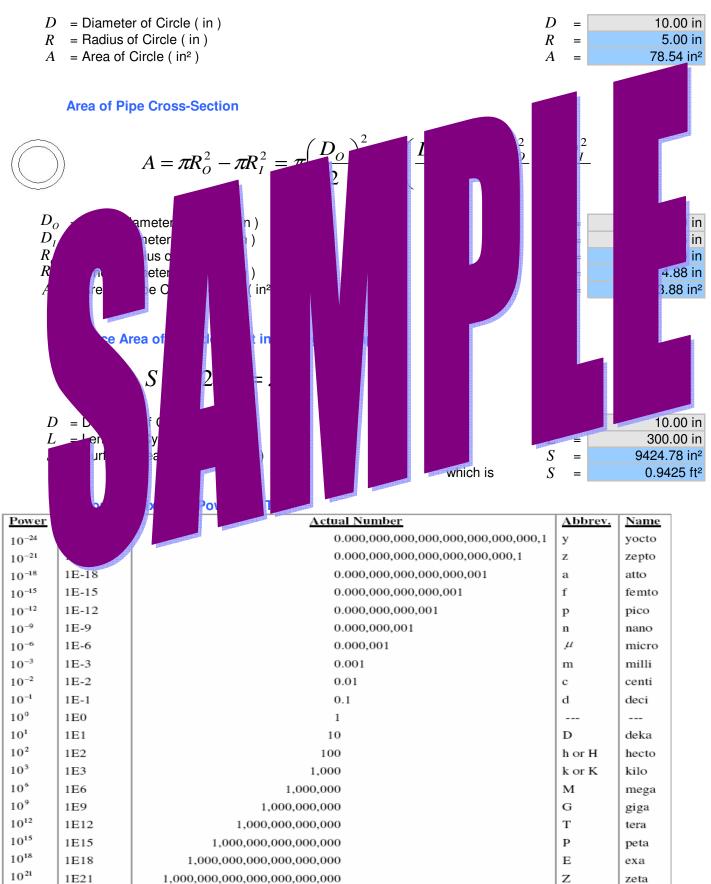
## Reference to the Peabody Book Peabody's CONTROL OF PIPELINE CORROSION, 2nd Edition January 27th, 2007 Revision 1.0 US Standard Units

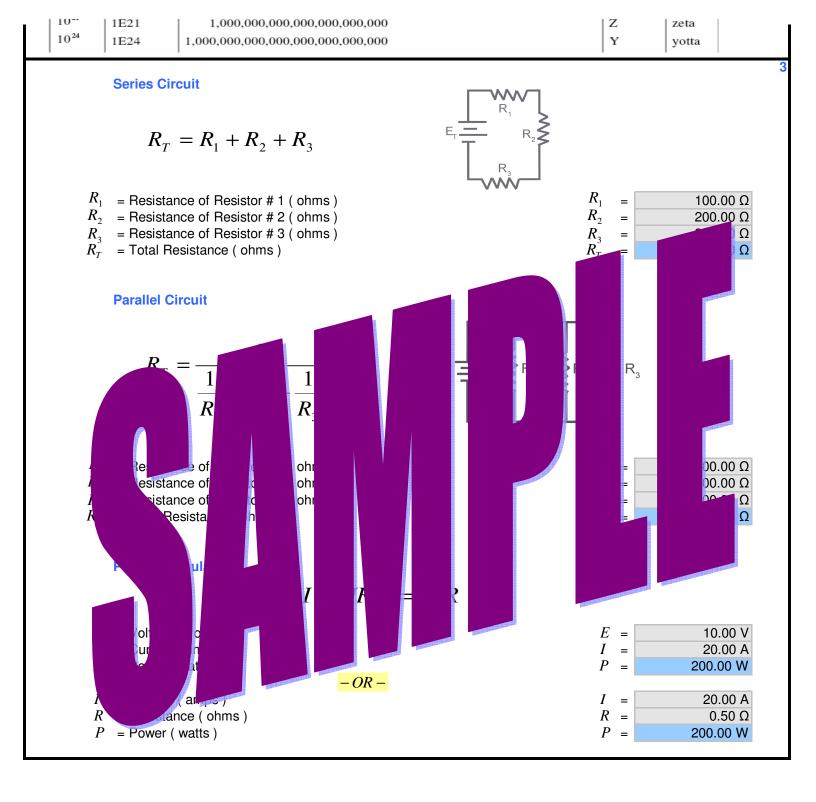
## **Ohm's Law**

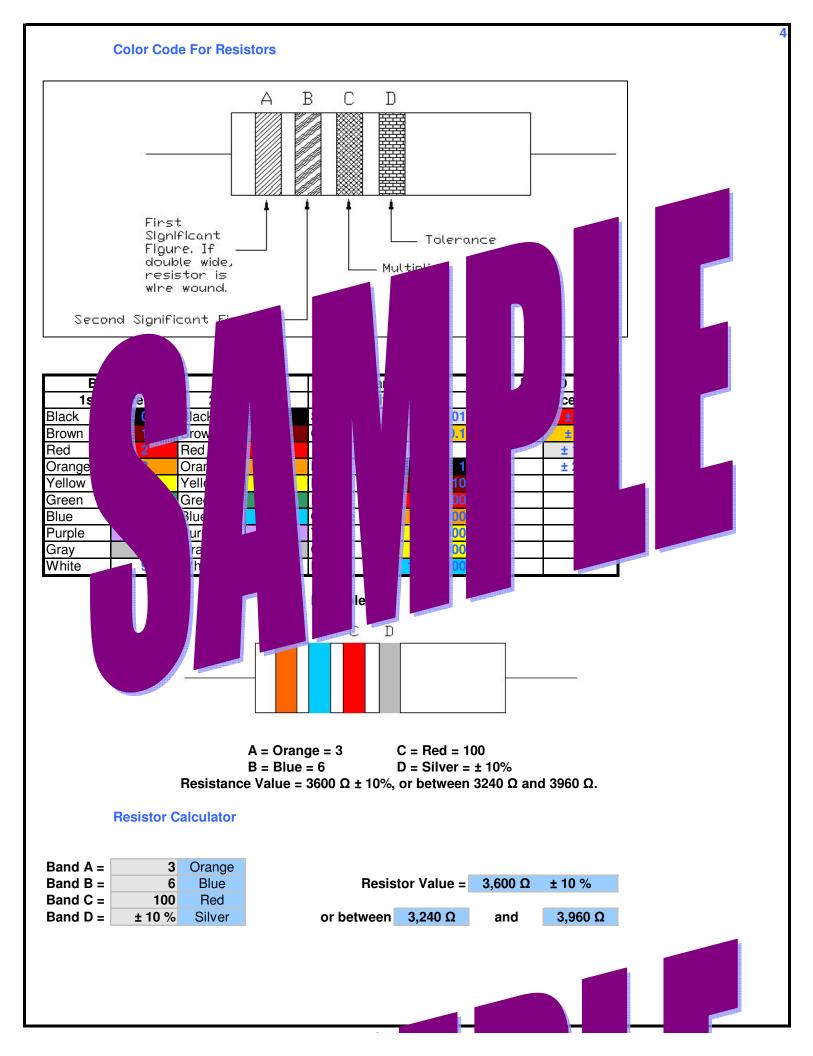


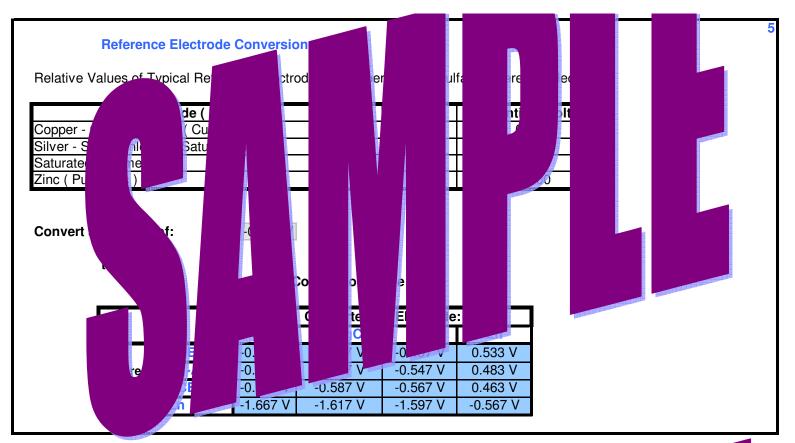
Area of a Circle

$$A = \pi R^2 = \pi \left(\frac{D}{2}\right)^2 = \frac{\pi D^2}{4}$$

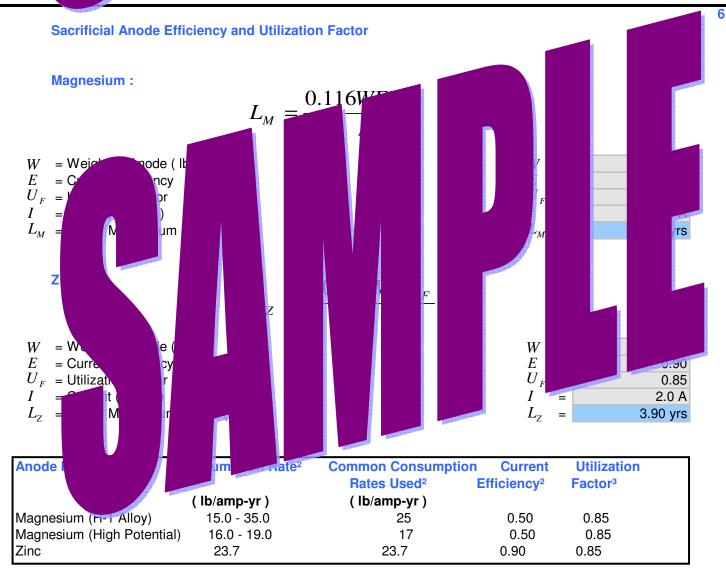












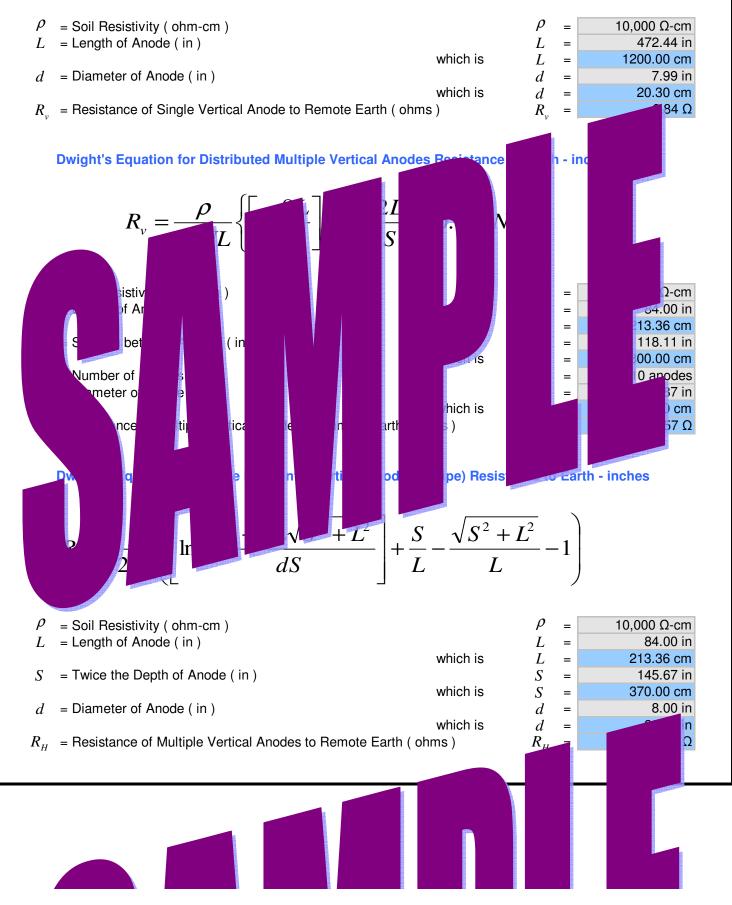
<sup>1</sup>Anodes installed in suitable chemical backfill.

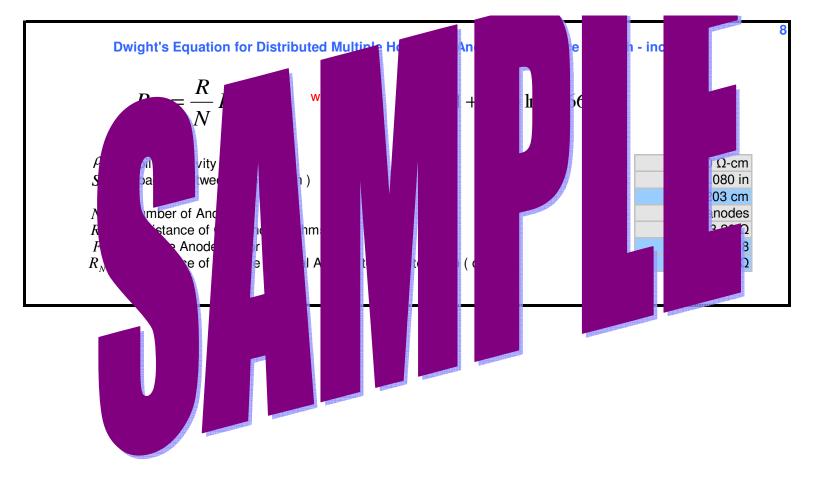
<sup>2</sup>Current efficiency with current density. The shown efficiency, and the resulting consumption rate, are at approximately 30 mA/ft<sup>2</sup> of anode surface. Efficiencies are higher at higher current densities and lower at lower current densities.

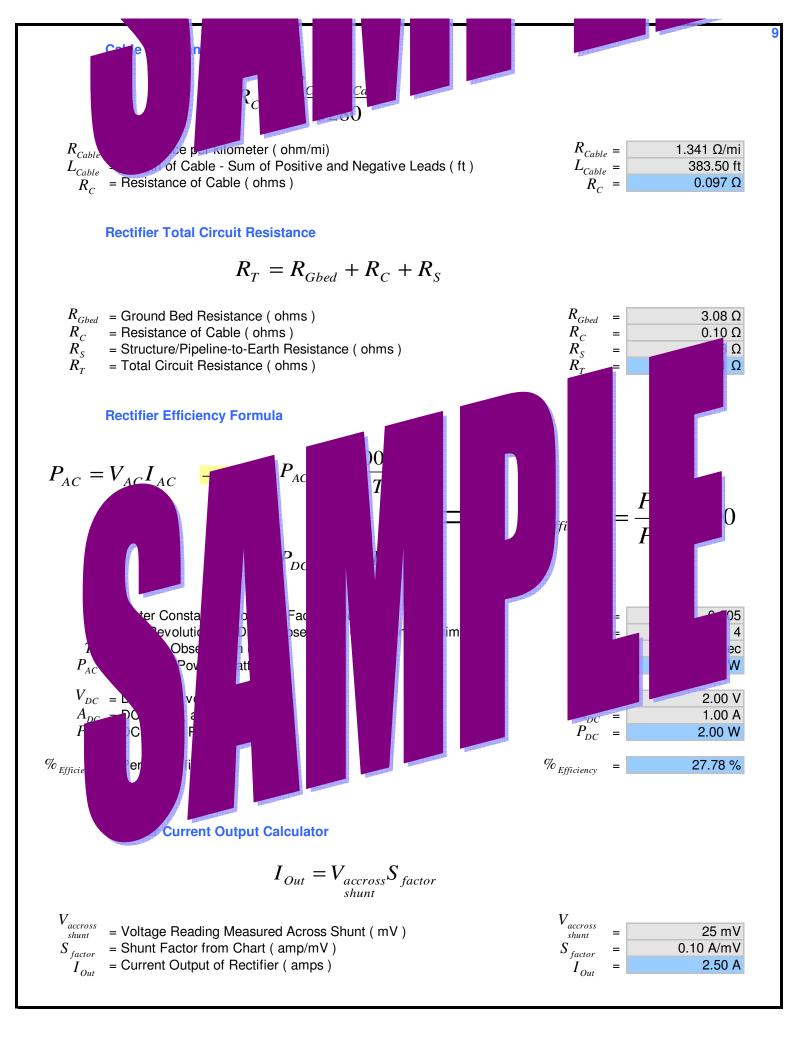
<sup>3</sup>The Utilization Factor for all Galvanic Anodes is 85% (0.85).

**Dwight's Equation for Single Vertical Anode Resistance to Earth - inches** 

$$R_{V} = \frac{\rho}{2\pi L} \left\{ \left( \ln \frac{8L}{d} \right) - 1 \right\}$$

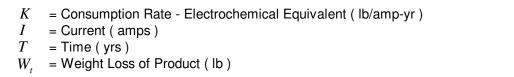


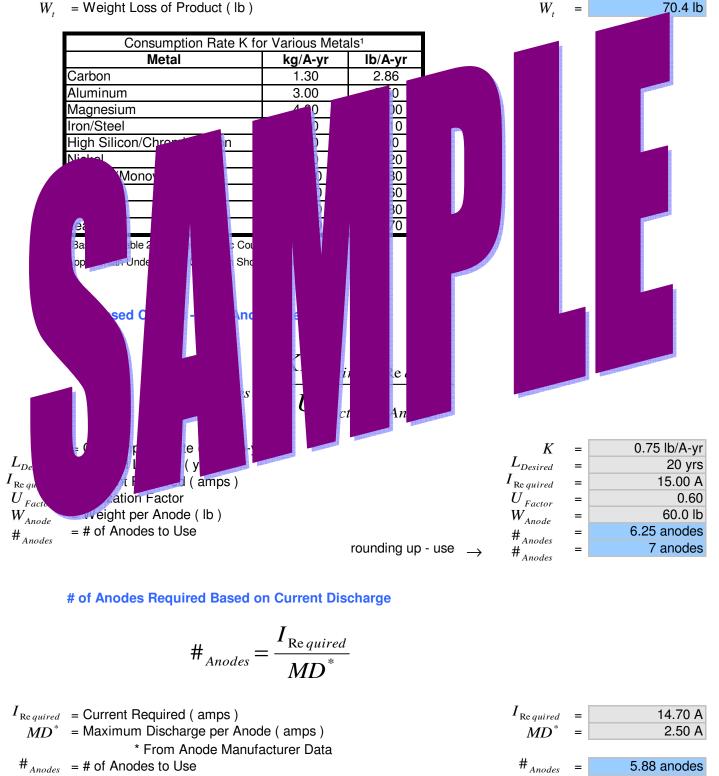




**Faraday's Law** 

$$W_t = KIT$$





rounding up - use

10

20.10 lb/A-yr

0.875 A

4.0 yrs

K

Ι

Т

 $\#_{Anodes}$ 

 $\rightarrow$ 

=

6 anodes

=

=

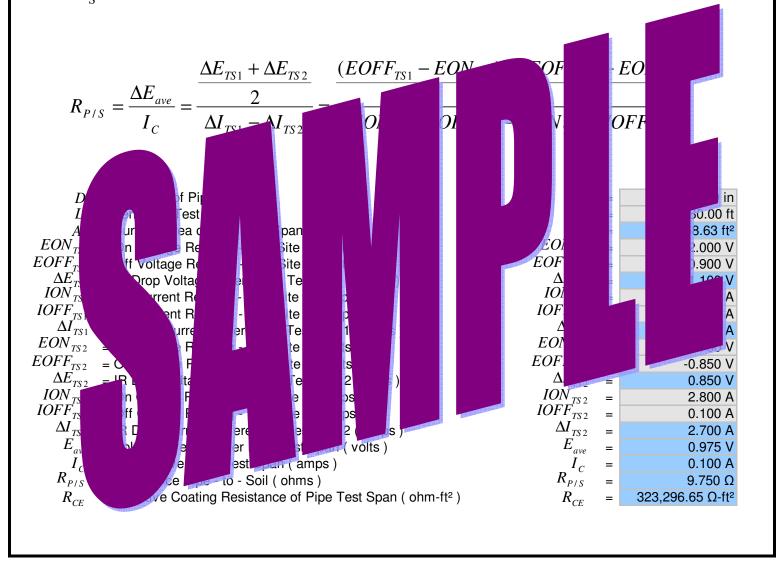
=

**Coating Resistance Calculations** 

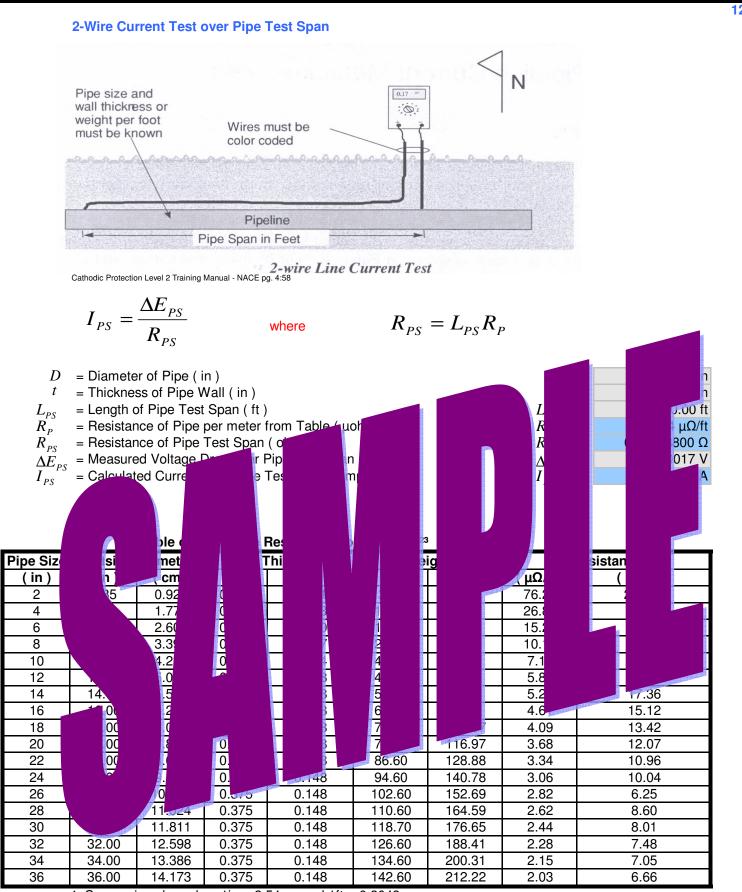
$$R_{CE} = A_S R_{P/S}$$



 $A_s = D\pi L$ 



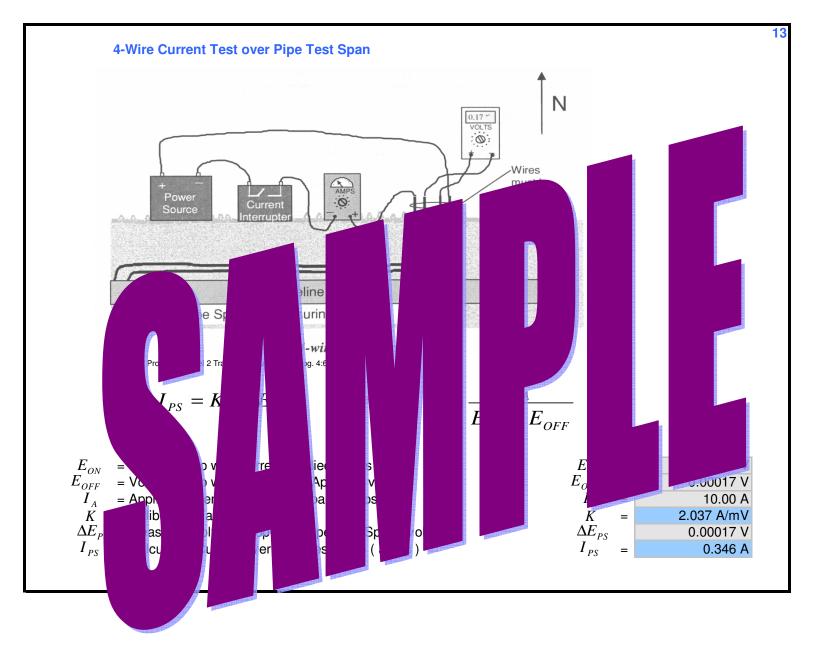
11

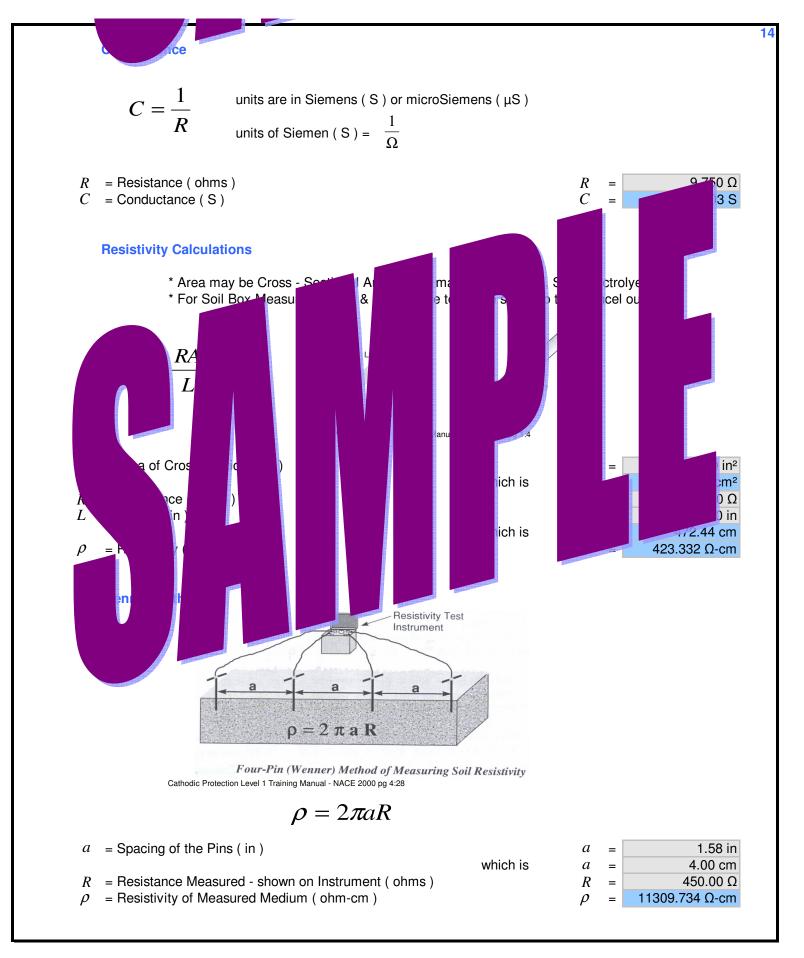


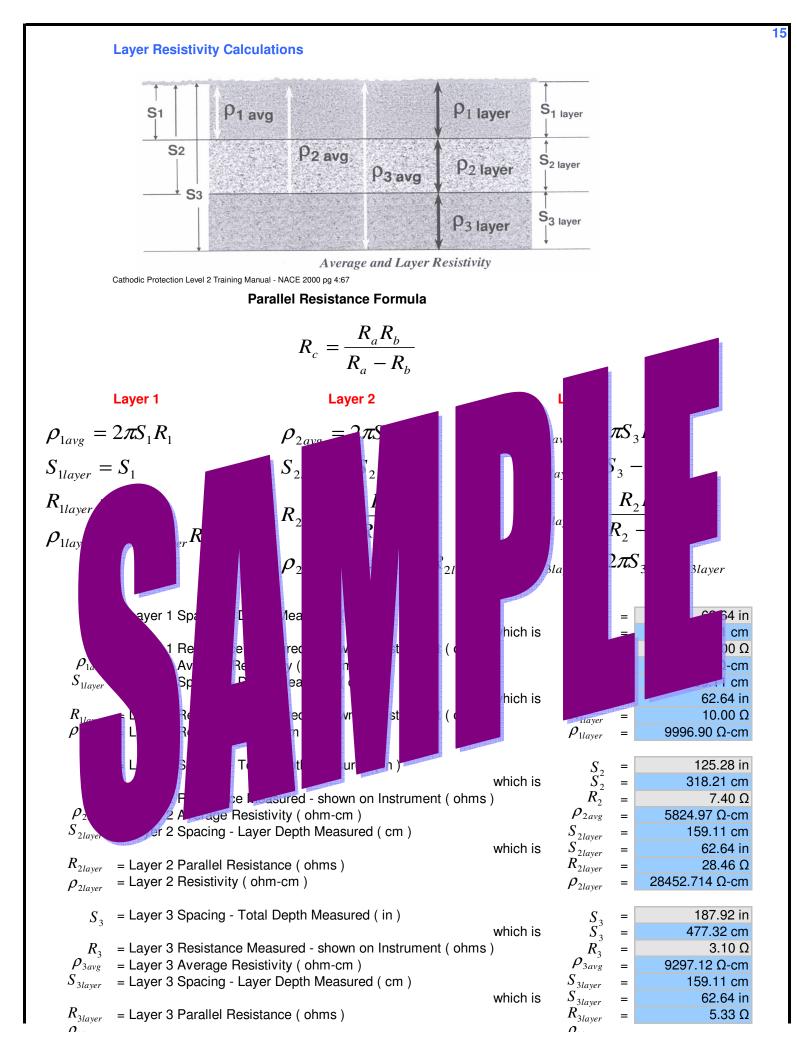
<sup>1</sup> Conversions based on 1in = 2.54cm and 1ft = 0.3048m.

 $^2\,$  Based on steel density of 489 lbs/ft³ ( 7832 kg/m³ ) and steel resistivity of 18  $\,\mu\Omega/cm.$ 

<sup>3</sup> R = 16.061 x resistivity in  $\mu\Omega/cm$  = Resistance of 1 ft of Weight per foot of pipe in  $\mu\Omega$ .







$\rho_{3layer}$ = Layer 3 Res	istivity ( ohm-cm )				$\rho_{3layer} =$	5333.230 Ω-cm
Shunt Types	and Values					
	Shunt	Shunt Rating		Shunt		
	Amps	mV	Value Ohms	Factor A/mV		
Holloway Typ						
RS SS	5 25	50 25	0.01	0.1		
SO	50	50				
SW or CP	1		01 5 25 17 25 1 7 25 33 25 02 17 01 01 08 06 05			
SW or CP	2		2 <u>5</u>	E		
SW or CP	<u>3</u> 4	_	25	0. 0. 0.		
P	5		)1	0.		
	10		05	<u>0.</u>		
<u>A</u>	1 <u>5</u> 20		<u>33</u>	P		
	.0 5		02			
<u><u>sv</u></u>	0		) <mark>17</mark>			
W			01	1		
			<u>80</u>	<u>1.2</u> 1.5		
	- <mark>,</mark>	-	05	2		
sa sa			<u>)1</u>	<u>0.1</u>		
		7	-	).01		
Re A Re A Re A Re A Re A Re A Re A Re A	-		- <u>1</u>	).01	Ban-	
e C		8	1	0.1		
<u>G</u> t.		2	0.001	1		

